



Fiery® Impose vs Fiery Impose Plus

Feature comparison

Learn about the main differences

Both Fiery Impose and Fiery Impose Plus are advanced WYSIWYG imposition software solutions. Fiery Impose is tailored for cutsheet users in commercial print, print for pay, and in-plants, providing efficient and accurate imposition. While Fiery Impose Plus is optimized for high-speed inkjet commercial environments transitioning from offset to digital printing requiring EPID (Every Page Is Different) gangup, ensuring seamless and high-quality production.

	Fiery Impose	Fiery Impose Plus
Target Market	Cutsheet driven engines in commercial print, print for pay, in-plants	High-speed inkjet / Industrial printing
Supported Fiery servers	Cutsheet Fiery servers	Fiery servers driving select high-speed inkjet presses
Target paper size	A3+ *	B1+ and B2+ *
Booklet/Book layout	Booklet	Book *
Slitter/Cutter/Creaser finisher integration (Duplo, Graphic Whizard, Horizon, MBM, Morgana, Plockmatic)	✓	Not applicable
Gangup repeat collate cut imposition	Not applicable	✓

* Engine dependent, check printer and press specifications





Key features in Fiery Impose Plus

LAYOUT TOOLS	
Gangup styles	Unique, repeat, and other gangup styles for VDP and non-VDP jobs.
Unique cut and stack	Start cutting, sorting, and packing before jobs finish printing.
Binding styles	Produce perfect bound books.
Best fit gangup repeat	Set up gangup jobs in seconds and avoid tedious manual calculations after entering known parameters such as media size, number of finished products, and others.
User defined finish size	Honor the designer's intent by automatically detecting the trim box and bleed box defined in the source document.
Non-printable area indicator	Detect image overlap and non-printable area, and adjust layout before RIPping.
Define scaling factor	Gain increased control over scaling options.
Measurement tool	Determine the distance between two reference points on a sheet.
Bleed definition	Move the trim marks into the image to ensure that the printed area extends beyond the edge of the trimmed sheet.
Customizable trim marks	Independently define the color, length, width, and trim type marks.
VDP workflows	Sample a set of records on a raster preview or print a record range for proofing purposes. Add a control strip for quick identification of spoiled sheets.
ASSEMBLY	
Page assembly	View thumbnails and full-screen previews. Add, move, and delete pages.
Add, delete, and duplicate sheets	Insert custom text for blank pages and add, delete, or duplicate imposed images without going back to the source document.
Delivery options	Change the page-order sequence to optimize the finishing process.
PDF archive	Archive imposed jobs as PDF files for easier reprinting.
EDITING	
Late-stage edits	Apply last-minute edits with Adobe Acrobat Pro*.
Job label and text on blank page	Print job information strip for quick identification and easy reprint, and slug line for added blank page.
MEDIA DEFINITION	
Cover setup	Define cover pages and dynamically change pagination by inserting blank pages.
Mixed media**	Reduce errors by specifying media assignment with visual reference to final content.
Media/Substrate Catalog definition	Define custom substrates and add them to Media/Substrate Catalog for faster, easier media specification.
AUTOMATION	
Unlimited imposition templates	Eliminate redundant tasks and reduce errors by creating custom templates.
Workflow automation support	Select Fiery Impose templates from Fiery Hot Folders, Virtual Printers, Job Presets, Server Presets, and Fiery JobFlow workflows.

* Available as a separate purchase

** Check the product specifications



For more information, please visit www.fiery.com

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